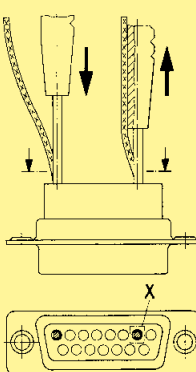


Tools for crimp termination – D-Sub-S, D-Sub-HD, DIN 41 612

Identification	Part No.		
Service crimp tool for single D-Sub standard contacts for single D-Sub high density contacts	09 99 000 0175 09 99 000 0535	 for standard contacts	 for high density contacts
HARTING-Crimp tool for 500 bandoliered D-Sub standard contacts for 500 bandoliered D-Sub high density contacts	09 99 000 0169 09 99 000 0597		
HARTING-Semi-automatic crimping device Main drive foot-operated 220 V / 50 Hz Crimping head for bandoliered D-Sub standard contacts for DIN 41 612 contacts, types BC / har-bus® 64 FC 1 FC 2 FC 3 BC / har-bus® 64 Reel holder for 10 000 contacts	09 99 000 0246 09 99 000 0253 09 99 000 0252 09 99 000 0249 09 99 000 0250 09 99 000 0251 09 99 000 0628 09 99 000 0158	Wire gauge 0.09-0.56 mm ² (AWG 28-20) 0.09 - 0.5 mm ² 0.09 - 0.25 mm ² 0.14 - 0.56 mm ² 0.5 - 1.5 mm ² 0.13 mm ² (solid wire) 	
Insertion and removal tool for single D-Sub standard contacts for single D-Sub high density contacts	09 99 000 0171 09 99 000 0513		
		 Assembly of crimp contacts After crimping the stranded wire to the contact using a hand tool or automatic crimping device, insert the contact into the chamber with the tool, working from the wiring side. You will hear the contacts snap home and to check that they are securely in place, give the wire a gentle pull. Removing crimp contacts Position the tool from the wiring side as shown in the diagram below and insert into the contact chamber. The contact can then easily be removed from the wiring side together with the wire itself and reinserted in a different chamber. The tool is designed for a maximum insulation diameter of Ø 1.7 mm.	

Stripping length: 2.5 + 0.5 mm